

Work Order ID 95244

95244

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January-04-13 10:56:26 AM

Item ID: D412-760-113 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Aft Cabin Wall and Pylon Protector
 Start Date: 1/04/13 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 1/08/13 Req'd Qty: 1.00 ***1*** Customer:

Reference: (disassemble - ~~Re Assemble~~) Rework

Approvals: Process Plan: [Signature] Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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IIN D412-760	F
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100

0.00

100

DC

Document Control

Memo

Photocopy bluefile & type labels per PPP D412-760-113
 CHG002

0.00

110

Pick Kit

0.00

110

Packaging

Packaging

Memo

PULL FROM STOCK:

1 X D412-760-113 B68531

REMOVE:

6 X MS27039-5-08 B 115756
 RETURN TO STOCK (NEEDED FOR ANOTHER KIT)

ADD BACK TO KIT WHEN AVAILABLE:

6 X MS27039-5-08 B D4185

DAS
15
13-01-22

MLJ 13-01-22

SD 13/1/22

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Item ID:	D412-760-113	Accept	*N900040100*	Setup	Start	*NS1*
Revision ID:					Stop	*NS2*
Item Name:	Aft Cabin Wall and Pylon Protector					
Start Date:	1/04/13	Start Qty:	1.00	*1*	Cust Item ID:	
Required Date:	1/08/13	Req'd Qty:	1.00	*1*	Customer:	
Reference:	disassemble					
Approvals:	Process Plan:	Date:	Tooling:	Date:	Run	Start *NR1*
	QC:	Date:	SPC (Y/N):	Date:		Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120 *120* QC Quality Control	QC4- 100% Inspect kits for completeness Memo	0.00 0.00				1			
130 *130* Packaging Packaging	REPACKAGE USING NEW B/N NEW LABELS REQ'D Identify and pack for shipping as per PPP D412-760-113 Location <u>116</u> PPP rev: _____	0.00 0.00							
140 *140* QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.00							

13/1/22

13/1/24

13-01-22

Picklist Print

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Work Order ID: 95244
 Parent Item: D412-760-113
 Parent Item Name: Aft Cabin Wall and Pylon Protector

Start Date: 1/04/13
 Start Qty: 1.00
 Required Date: 1/08/13
 Required Qty: 1.00

Comments: IPP Rev:A 11.04.19 per ecn10-646 DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D412-760-113 Aft Cabin Wall and Pylon Protector	<i>Sho</i>	Manufactured	No				Each	0.0000		1	<i>068531</i>	<i>SL</i>	
MS27039-5-08 SCREW	<i>Sho</i>	Purchased	No				Each	6.0000		6	<i>112485</i>	<i>SL</i>	
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST308				6					
				115756				6					
MS27039-5-08 SCREW		Purchased	No				Each	6.0000		-6	<i>SL</i>		
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST308				6					
				<u>115756</u>				6					
										<i>-6</i>			